



# DEC DRILL

S Q U A R E

## HIGH PERFORMANCE DRILL WITH UNMATCHED ECONOMY

- Available in 2 & 3 times L/D with internal coolant facility.
- Common insert for center and periphery pockets.
- Optimized cutting geometry guarantees excellent machining stability and precision.
- Wider chip space with helical design ensures smoother chip evacuation.
- Extensive stocking program.

### PROGRAM

| INSERT         | DRILL<br>DIA RANGE | L/D   | REMARKS                                |
|----------------|--------------------|-------|--|
| SPMX 06T204 MG | Ø15.5 TO Ø21.5     | 2 & 3 | Diametrical<br>Increments of<br>0.5 mm |
| SPMX 070308 MG | Ø22 TO Ø27.5       | 2 & 3 |  |
| SPMX 09T308 MG | Ø28 TO Ø33         | 2 & 3 |  |
| SPMX 11T308 MG | Ø34 TO Ø41         | 2 & 3 | Diametrical<br>Increments of<br>1 mm   |

Inserts available in Grade: DC9800

**4**  
CORNERS  
**smart**  
drilling  
PRODUCTIVITY AND  
STABILITY

DURACARB accurate drills.