



DEC DRILL S Q U A R E

HIGH PERFORMANCE DRILL WITH UNMATCHED ECONOMY

- Available in 2 & 3 times L/D with internal coolant facility.
- Common insert for center and periphery pockets.
- Optimized cutting geometry guarantees excellent machining stability and precision.
- Wider chip space with helical design ensures smoother chip evacuation.
- Extensive stocking program.

PROGRAM

INSERT	DRILL DIA RANGE	L/D	REMARKS
SPMX 06T204 MG	Ø15.5 TO Ø21.5	2 & 3	Diametrical Increments of 0.5 mm
SPMX 070308 MG	Ø22 TO Ø27.5	2 & 3	
SPMX 09T308 MG	Ø28 TO Ø33	2 & 3	
SPMX 11T308 MG	Ø34 TO Ø41	2 & 3	Diametrical Increments of 1 mm

Inserts available in Grade: DC9800

4 CORNERS
smart
drilling
PRODUCTIVITY AND
STABILITY

DURACARB accurate drills.